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# PRODUCT LITERATURE

# BLEACH-811

### Product Information

Bleach-811 is a very low foaming speciality product for pretreatment of cotton yarn, cotton knits, terry towels and their blends available in powder form. Due to it's unique formulation it acts as a wetting agent, detergent and peroxide stabilizer and also no caustic is required during bleaching. Thus, combined scouring and bleaching can be carried out using only peroxide alongwith Bleach-811. As caustic is not added during bleaching, the total dissolved solids (TDS) of effluent will be low.

Due to low foaming characteristic, it is suitable for soft flow machines as well as low liquor ratio package dyeing machines and jet dyeing machines.

### Key Features & Benefits

Key Features Benefits \_\_\_\_\_

Unique formulation Wetting agent, detergent and peroxide stabilizer

process

No caustic used in the Lower degradation and weight loss of treated fabric

Stable at high Combined scouring and bleaching can be carried

temperature out at high temperature

Low foaming Suitable for soft flow and jet dyeing machines

Eco-friendly \_ Low Chemical Oxygen Demand (COD) of effluent

- Low total dissolved solids (TDS) in effluent

### General Characteristics

Physical appearance : White powder

Ionic nature : Nonionic to Weakly Anionic

pH of 1% solution : 13 +/- 1

: Soluble in water Miscibility

Compatibility : Compatible with anionic and nonionic products Stability : Stable to dilute alkalies and dilute acids

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## Application

For Soft flow machine:

1. Recipe for RFD fabric (Ready for Dyeing fabric:

Bleach-811 : 1.2-1.5 %

Hydrogen peroxide (50%) : 2-2.5 %

Celldet-R : 0.2-0.3%

Temperature : 95-110 deg.C

Time : 45-15 min

2. Recipe for Full white fabric:

Bleach-811 : 1.8-2.2 %
Hydrogen peroxide (50%) : 6.0-8.0 %
Celldet-R : 0.2-0.3%
Temperature : 95-110 deg.C
Time : 75-30 min

#### Note:

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- For high GSM fabric, 0.1 % Saracrease-HG (Conc) is recommended.
- Ensure that the bleach bath pH is > 10.8 throughout the process. If it is not, adjust with Bleach-811.

For continuous bleaching on CBR:

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Recipe:

Bleach-811 (20% solution) : 30-40 ml/kgHydrogen peroxide (50%) : 35 ml/kgCelldet-R : 2 ml/kg

## Instructions For Dilution

Bleach-811 to be used as is

### Precautions

Storage : Store in cool, ventilated shed away from

heat and direct sunlight. Storage temperature should not exceed 35 deg C.Close lids firmly to avoid contact with air and moisture.

Shelf Life : 9 months from the date of manufacturing, if

stored under controlled conditions.

[The above information is given in good faith and is without warranty]

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