



# Sarex Chemicals

(A Divn. Of Saraf Chemicals Pvt. Ltd.)

501 Waterford, C Wing, C.D.Barfiwala Marg(Juhu Lane), Andheri(W),Mumbai 400 058. INDIA

Phone +91 22 42184218 Fax +91 22 42184350

Email [tcmtkg@sarex.com](mailto:tcmtkg@sarex.com) URL [www.sarex.com](http://www.sarex.com)

## PRODUCT LITERATURE

### INDOFIX-641

#### Product Information

Indofix-641 is a dyefixing agent for indigo dyed and sulphur dyed denim garments. Indofix-641 can be applied after desizing and before or after stone washing or enzyme treatment. It is suitable for pad, exhaust and spray application.

#### Key Features & Benefits

##### Key Features

-----

Very good fixing property

Versatile

##### Benefits

-----

Improved washing fastness

Can be applied after desizing and before or after stone/enzyme wash

#### General Characteristics

Physical appearance : Yellow viscous liquid  
Ionic nature : Cationic  
pH of 1% Solution : 5 +/- 1  
Miscibility : Miscible with water  
Compatibility : Compatible with cationic and nonionic products  
Stability : Stable to dilute acids and dilute alkalis

#### Application

##### Exhaust Process

-----

Dosage : 2-3%  
Bath pH : 5.0-5.5  
Bath Temp : 30-40 deg.C  
Time. : 15-20 min.

##### Padding Process

-----

Dosage : 20-30 gpl  
Pick-up : 65-70%  
Bath pH : 5.0-5.5  
Drying : 110-130 deg.C



# Sarex Chemicals

(A Divn. Of Saraf Chemicals Pvt. Ltd.)

501 Waterford, C Wing, C.D.Barfiwala Marg(Juhu Lane), Andheri(W),Mumbai 400 058. INDIA

Phone +91 22 42184218 Fax +91 22 42184350

Email tomktg@sarex.com URL www.sarex.com

## PRODUCT LITERATURE

### INDOFIX-641

Spray application:  
-----

Dosage : 20-30 gpl

Bath pH : 5.0-5.5

Spraying → Drying at 110-130 deg.C

### Precautions

Storage : Store in cool, ventilated shed away from heat and direct sunlight. Storage temperature should not exceed 35 deg C. Close lids firmly to avoid contact with air and moisture.

Shelf Life : 9 months from the date of manufacturing, if stored under controlled conditions.

[The above information is given in good faith and is without warranty]  
[ Prod.Code : L009757.docx| Last Upd. On : 26/05/21 ] [PP]

This is a computer generated report. Hence not signed.