



# Sarex Chemicals

(A Divn. Of Saraf Chemicals Pvt. Ltd.)

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## PRODUCT LITERATURE

### HELAR-085

#### Product Information

Helar-085 is a special formulation to remove residues of potassium permanganate from denim garments and other garments. Helar-085 works much more efficiently in removing dirty brown stains after bleaching with potassium permanganate, compared to sodium metabisulphite and other inorganic products commonly used in garment industry. In case of denims, white and brighter surface is obtained.

#### Key Features & Benefits

##### Key Features

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Concentrated product

Removes dirty brown stains after potassium permanganate bleaching

##### Benefits

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Economical

Makes fabric whiter and brighter

#### General Characteristics

Physical appearance : White Crystalline powder  
Ionic nature : Nonionic  
pH of 1% solution : 2 +/- 1  
Miscibility : Soluble in water  
Compatibility : Compatible with anionic, cationic and nonionic products  
Stability : Stable to dilute acids and dilute alkalies

#### Application

Depending upon quantity of residual chemicals at the end of potassium permanganate treatment of garments, treat in fresh bath with;

Dosage : 0.5-1.5%  
Bath Temp. : 30-40 deg.C  
Time : 10-20 mins.  
Followed by rinsing and softening as usual.

Note:



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Concentration of Helar-085 can be increased depending on Potassium permanganate depth.

Dosages of diluted product to be calculated on the basis of solid content.

Concentration of Helar-085 may be optimised in lab before bulk trials.

#### Precautions

Storage : Store in cool, ventilated shed away from heat and direct sunlight.Storage temperature should not exceed 35 deg C.Close lids firmly to avoid contact with air and moisture.

Shelf Life : 9 months from the date of manufacturing, if stored under controlled conditions.

[The above information is given in good faith and is without warranty]  
[ Prod.Code :PH130 | Last Upd. On : 24/01/19 ] [PP]

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