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## PRODUCT LITERATURE

# ECOFLUID - 8603

#### Product Information

Ecofluid-8603 is a medium viscosity reactive mono-amino functional polydimethyl siloxane fluid. Ecofluid-8603 may be used alone or in conjunction with other silicone fluid or with appropriate organic softeners, this compatibility allows the formulation of specialty softener blends.

Ecofluid-8603 emulsion imparts very soft, drapable and elastic handle to woven and knitted fabrics. Ecofluid-8603 emulsion is considered to be ideal softening agent for cotton or Cot/PES blends. It improves wash and wear properties, crease recovery angle, sewability, tear strength and reduces abrasion loss. The effects are reasonably fast to washing and dry cleaning.

## Key Features & Benefits

Key Features Benefits \_\_\_\_\_

Durable Reasonably durable to washing and

dry cleaning

Multi-functional Imparts softness

Improves sewability and tear strength,

Reduces abrasion loss

#### General Characteristics

Physical appearance : Colourless viscous fluid

Specific Gravity at 25 deg.C: 0.98 +/- 0.02 : 1.403 to 1.409 Refractive index

#### Application

Padding Process: \_\_\_\_\_

: 15-20 g/l (30% emulsion) Dosage

: 65-70% Pick-up : 5.0-6.0 Bath pH

: 130-160 deg.C Drying

Exhaust Process in winch or garment machine:

: 1.5-2% (30% emulsion) Dosage



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Bath pH : 5.0-6.0

Bath Temp : 30-40 deg.C

Time : 20-30 mins.

### Instructions For Dilution

#### Emulsification:

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It can be easily emulsified into stable micro emulsion by medium to high shear force mixer.

Typical formulation for micro-emulsion

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,	Weight parts	
Ecofluid-8603	16.0	
* TDA 6 EO	6.0	
* DA 7 EO	6.0	
TDA 12 EO	2.0	
Water-1	15.0	
Water-2	20.0	
Acetic acid	0.3-0.4	
Water-3	35.0	
Butyl di-glycol	1-2% (co-surfactant,	if necessary)

- \* TDA: tridecyl alcohol ethoxylate
- \* DA : decyl alcohol ethoxylate

#### Method:

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- Take Ecofluid-8603 & surfactants in a SS vessel and stir for 20-25 mins.
- Add water-1 gradually under constant stirring and stir for 30 mins.
- Add water-2 and stir for 20 mins.
- Add water-3 and acetic acid; mix and stir for further 10-15 mins.
- Add 1-2% co-surfactant if necessary
- Testing



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#### Precautions

Storage : Store in cool, ventilated shed away from

heat and direct sunlight. Storage temperature should not exceed 35 deg C.Close lids firmly to avoid contact with air and moisture.

Shelf Life : 8 months from the date of manufacturing, if

stored under controlled conditions.

[The above information is given in good faith and is without warranty] [ Prod.Code :PE123 | Last Upd. On : 23/06/15 ] [MOLL]