

501 Waterford, C Wing, C.D.Barfiwala Marg(Juhu Lane), Andheri(W), Mumbai 400 058. INDIA

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## PRODUCT LITERATURE

## ECOFLUID - 4730

### Product Information

Ecofluid-4730 is a low viscosity diamino silicone fluid. Ecofluid-4730 can be easily emulsified to stable micro emulsion. Ecofluid-4730 emulsion imparts excellent durable silky softness to all types of fibre. Being a reactive fluid, the emulsion has good affinity to fabrics.

### Key Features & Benefits

Benefits Key Features \_\_\_\_\_ -----

Non yellowing / Can be applied on whites and dyed

No shade change substrates

Multi-functional Imparts softness, Improves sewability,

Reduces abrasion loss

### General Characteristics

Physical appearance : Colourless viscous fluid

Specific Gravity at 25 deg.C : 0.98 +/- 0.02Refractive index : 1.403 - 1.409

### Application

Padding Process:

: 15-20 g/l (30% emulsion)Dosage

Pick-up : 65-70% Bath pH : 5.0-6.0 Drying & Curing: 130-160 deg.C

Exhaust Process in winch or garment machine:

Dosage : 1.5-2% (30% emulsion)
Bath pH : 5.0-6.0
Bath Temp. : 30-40 deg.C : 20-30 mins.Time



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## Instructions For Dilution

### Emulsification:

It can be easily emulsified into stable micro emulsion by medium to high shear force mixer.

Typical formulation for micro-emulsion

## Weight parts Ecofluid-4730 17.0

HOOTTUTU 1700		± / • 0
* NP	4.5 mole	6.5
* NP	6.5 mole	6.5
Water-1		15.0
Water-2		20.0
Acetic acid		0.3-0.4
Water-3		35.0

Butyl di-glycol 1-2% (co-surfactant, if necessary)

\* Nonyl phenol

#### Method:

- Take Ecofluid-4730 & surfactants in a SS vessel and stir for 20-25 mins.
- Add water-1 gradually under constant stirring and stir for 30 mins.
- Add water-2 and stir for 20 mins.
- Add water-3 and acetic acid; mix and stir for further 10-15 mins.
- Add 1-2% co-surfactant if necessary.
- Testing.

### Precautions

: Store in cool, ventilated shed away from Storage

heat and direct sunlight. Storage temperature



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should not exceed 35 deg C.Close lids firmly to avoid contact with air and moisture.

Shelf Life : 8 months from the dat

: 8 months from the date of manufacturing, if stored under controlled conditions.

[The above information is given in good faith and is without warranty] [ Prod.Code :PE124 | Last Upd. On : 25/06/15 ] [MOLL]

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